	ay, 6/29/2007 11:17:56 AM Johnston	- 0	•	
Oser.		Process Sheet		
Customer	: CU-DAR001 Dart Helicopters Ser	vices Drawing Name	: LOCKNUT	
Job Number	: 33263	-	•	
Estimate Number	: 10073			
P.O. Number	:NA	Part Number	: D30155	
This Issue	. 0,00,0007 CON- 13.4	Drawing Numbe		
Prsht Rev.	: NC : PUR	Project Numbe		
First Issue	: Type : PUR	CHASED PARTS Drawing Revisio	on : B	int
Previous Run	: 29814	Material	: 114 : 7/6/2007	50 Um: Each
Written By	:	Due Date	. 17012001 Gity .	ρο om. Laci
Checked & Approv		6.29		
Comment	: Est: A 01⊶10.31 New	Issue SM	381,	
Additional Produc	t			
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Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	PG	PURCHASING		
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Comin	ent: PURCHASING	ca07/04/03		
	Issue P/0: <u>40</u> \$3	/ 10	60)	
	Description: SS locknut with ny			
	Possible Supplier: Acklands Pi	N: PFS LNNC7 1651		
	Material release note required	COLUMN COM AN IT 7440		
2.0	PFS LNNC716S1	SS NYLOCK NUT 7/16	111111111111111111111111111111111111111	
2.0		SS NYLOCK NUT 7/16		
	PFS LNNC716S1			
		SS NYLOCK NUT 7/16 Total: 50.0000 Each(s)		
	PFS LNNC716S1			
	PFS LNNC716S1 pent: Qty.: 1.0000 Each(s)/Unit			
	PFS LNNC716S1 pent: Qty.: 1.0000 Each(s)/Unit			
Comm	PFS LNNC716S1 Dent: Qty.: 1.0000 Each(s)/Unit LOCKNUT	Total: 50.0000 Each(s)		
Comm	PFS LNNC716S1 Dent: Qty.: 1.0000 Each(s)/Unit LOCKNUT	Total: 50.0000 Each(s)		
Comm 3.0	PFS LNNC716S1 pent: Qty.: 1.0000 Each(s)/Unit LOCKNUT PACKAGING 1	Total: 50.0000 Each(s)		
Comm 3.0	PFS LNNC716S1 pent: Qty.: 1.0000 Each(s)/Unit LOCKNUT PACKAGING 1 pent: PACKAGING RESOURCE #1	Total: 50.0000 Each(s) PACKAGING RESOURCE #1		
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Comm 3.0 Comm	PFS LNNC716S1 Pent: Qty.: 1.0000 Each(s)/Unit LOCKNUT PACKAGING 1 PACKAGING RESOURCE #1 Recieive & Inspect for Transit I Ensure Material Release Note	Total: 50.0000 Each(s) PACKAGING RESOURCE #1 Damage is attached	67/04(100)	
Comm 3.0	PFS LNNC716S1 Pent: Qty.: 1.0000 Each(s)/Unit LOCKNUT PACKAGING 1 PACKAGING RESOURCE #1 Recieive & Inspect for Transit I	Total: 50.0000 Each(s) PACKAGING RESOURCE #1 Damage	67/04 (soo)	
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3.0 Comm	PFS LNNC716S1 Inent: Qty.: 1.0000 Each(s)/Unit LOCKNUT PACKAGING 1 Inent: PACKAGING RESOURCE #1 Recieive & Inspect for Transit I Ensure Material Release Note QC6	Total: 50.0000 Each(s) PACKAGING RESOURCE #1 Damage is attached	67/04 (so)	(oanles)
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3.0 Comm	PFS LNNC716S1 Inent: Qty.: 1.0000 Each(s)/Unit LOCKNUT PACKAGING 1 Inent: PACKAGING RESOURCE #1 Recieive & Inspect for Transit I Ensure Material Release Note QC6	Total: 50.0000 Each(s) PACKAGING RESOURCE #1 Damage is attached	67/04 (100) w 02/07/09	(oanles)
Comm 3.0 Comm 4.0	PFS LNNC716S1 Pent: Qty.: 1,0000 Each(s)/Unit LOCKNUT PACKAGING 1 PACKAGING RESOURCE #1 Recieive & Inspect for Transit I Ensure Material Release Note QC6 ent: DIMENSIONAL CHECK	PACKAGING RESOURCE #1 Damage is attached DIMENSIONAL CHECK	67/04 (100) water 109	(oanles)
Comm 3.0 Comm 4.0	PFS LNNC716S1 Pent: Qty.: 1,0000 Each(s)/Unit LOCKNUT PACKAGING 1 PACKAGING RESOURCE #1 Recieive & Inspect for Transit I Ensure Material Release Note QC6 ent: DIMENSIONAL CHECK	PACKAGING RESOURCE #1 Damage is attached DIMENSIONAL CHECK	67/04 (100) w 02/07/09	(oanles)
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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES												
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector							

Part No:	PAR #:	Fault Category:	 NCR: Yes No	DQA: 🔎	Date:	Morto
			QA: N/C CI	osed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
D.4.T.		Description of NC		Corrective Action Section B	Varification										
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector							
								1							

NOTE: Date & initial all entries

Date:

Friday, 6/29/2007 11:17:56 AM

Úse₽.

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 33263

Part Number: D30155

Job Number:



Seq. #:

Machine Or Operation:

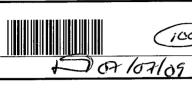
Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Form-mrocess

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

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Dart Aerospace Ltd

W/O:		WORK ORDER C					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC inspector
Part No		PAR #: Fault Category:	NCR: Yes			Date:	J

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
		Description of NC		Corrective Action Section B	Verification	Annewal	Anneous								
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector								

NOTE: Date & initial all entries

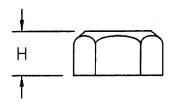




DESIG	**************************************	DRAWN BY	DART AEROS HAWKESBURY, ON	
CHEC	KED	APPROVED	DRAWING NO.	REV. B
-	Rt.	#	D3015	SHEET 1 OF 1
DATE			TITLE	SCALE
03.0	7.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
			SHOP COPY
			RETURN TO

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